



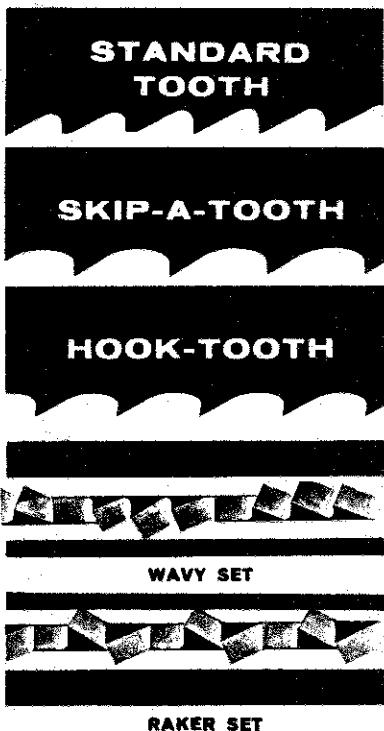
## TOOTH STYLES AND SETS

**STANDARD TOOTH**—A conventional tooth design with a straight face to rake out chips. Available in Neo-type, regular metal-cutting bands, alloy steel bands, and high speed steel bands. This tooth design is most often used for general metal cutting.

**SKIP-A-TOOTH**—Designed for cutting soft, sticky materials that have a tendency to clog, the Skip-A-Tooth has unique tooth spacing for fast clearing action. Used by many foundries and aircraft companies in cutting aluminum and magnesium. Available in both welded bands and coil stock in Neo-type, regular type bands, and as welded bands only in alloy steel and high speed steel types.

**HOOK-TOOTH**—LENOX Hook-Tooth band saw blades are used extensively for cutting large sections of steel, ferrous metals, wood, and plastics. Positive-rake teeth take out big, full chips—teeth hook themselves into work and dig instead of scrape. Rounded gullets of the Hook-Tooth band allow chips to form and clear with ease—last longer; cut freer and faster. Available in both welded bands and coil stock in Neo-type, regular type bands, and as welded bands only in alloy steel and high speed steel types.

**SET** is the tilt of the teeth in order to provide clearance in the cut or kerf. Raker set is one tooth tilting to the left, one tooth to the right, and the third tooth remaining straight. This is repeated throughout the band. Wavy set is the setting of the teeth in groups to the left and to the right, alternating throughout the band. Precision setting on LENOX bands is held to a tolerance of .002".



## LENOX HAND BLADES

### HACKMASTER®

Our answer to OSHA's Safety Standards. This shatterproof high speed steel blade is specified by safety departments. The flame hardened teeth cut the hardest materials quickly and safely.

#### SPECIFICATIONS

Length (Inches)	Width (Inches)	Thick-ness (Inches)	CODE NUMBER				Weight Per 100 Blades (Lbs.)
			14 Teeth	18 Teeth	24 Teeth	32 Teeth	
10	1/2	.025	018H	024H	032H	3 1/2	
12	1/2	.025	214H	218H	224H	4 1/2	
*12	3/8	.032	614H	618H		7	

Packed 100 blades per box. \*Extra Heavy—Packed 10 blades per box.

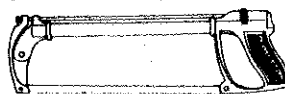
**STANDARD BLADES** an inexpensive carbon steel blade.

### STANDARD SIZES

Length (Inches)	Width (Inches)	Thick-ness (Inches)	CODE NUMBER				Weight Per 100 Blades (Lbs.)
			14 Teeth	18 Teeth	24 Teeth	32 Teeth	
10	1/2	.025		1018F	1024F	1032F	3 1/4
12	1/2	.025	1214F	1218F	1224F	1232F	4

#### STANDARD FLEXIBLE

(continued next column)



No. 3012 cuts flush with no twist. Rigid die-cast aluminum frame features convenient tensioning knob, sure grip bonded plastic handle inserts, extra blade storage. Packed 1 to a box, Hackmaster blade included. Weight 1 lb. 8 oz.

## LENOX

### POWER HACK SAW BLADES

#### HACKMASTER®

The tough one meets OSHA standards . . . it's shatterproof. High speed steel cutting edge welded to a tough alloy back, heat treated to a special Red Hardness. Hackmaster can withstand greater feeds and speeds to cut the toughest metals.

#### STANDARD SIZES

Length (in.)	Width (in.)	Thick-ness (in.)	CODE NUMBER					Weight Per 10 Blades (Lbs.)
			3 Teeth	4 Teeth	6 Teeth	10 Teeth	14 Teeth	
12	1	.050				250H	254H	2
14	1	.050				450H	454H	2 1/4
14	1 1/4	.062			474H	466H	460H	3 1/2
14	1 1/2	.075						5
17	1	.050				750H	754H	2 3/4
17	1 1/4	.062		764H	766H	760H		4 1/4
18	1 1/4	.062			866H	860H		4 1/2
18	1 1/2	.075		874H	876H			6 1/4
18	1 3/4	.088		884H	886H			8 3/4
21	1 3/4	.088		184H	186H			10 1/2
24	2	.100	403H	404H				15
30	2 1/2	.100		004H				23